

## IN THE CLAIMS

Please amend the claims as follows.

For the Examiner's convenience, a list of all claims is included below.

1. - 22. (Canceled)

23. (Currently Amended) A system comprising:

a substrate comprising an electrical device;

a metallization pad disposed over the substrate;

a ball-limiting metallurgy disposed over the metallization pad, the ball-limiting metallurgy comprising:

a metal adhesion first layer disposed above and on the metallization pad;

a metal second layer disposed above and on the metal adhesion first layer;

a metal third layer disposed above and on the metal second layer;

an electrically conductive bump disposed above and on the metal third layer;

wherein at least one of the metal second layer and the metal third layer is compressively stressed ~~comprises copper~~; and

a flip-chip disposed over the ball-limiting metallurgy.

24. (Currently Amended) A system comprising:

a substrate comprising an electrical device;

a metallization pad disposed over the substrate;

a ball-limiting metallurgy disposed over the metallization pad, the ball-limiting metallurgy comprising:

a metal adhesion first layer disposed above and on the metallization pad;  
a metal second layer disposed above and on the metal adhesion first layer;  
a metal third layer disposed above and on the metal second layer;  
an electrically conductive bump disposed above and on the metal third  
layer;

wherein at least one of the metal second layer and the metal third layer  
comprises copper; and

a flip-chip disposed over the ball-limiting metallurgy

~~The system according to claim 23,~~ wherein the flip-chip comprises a solder  
having a composition of about Sn37Pb, and wherein the electrically conductive  
bump comprises a solder having a composition of about Sn97Pb.

25. (Original) The system according to claim 23, wherein the electrical  
device comprises a chip-scale package.

26. (Original) The system according to claim 23, wherein the flip-chip  
comprises a chip-scale package.

27. (Original) The system according to claim 23, wherein the electrical  
device comprises a chip-scale package and wherein the flip-chip comprises a chip-  
scale package.

28. (Original) The system according to claim 23, further comprising:  
an intermetallic zone that substantially isolates the metal third layer from the  
electrically conductive bump.

29. (Previously Presented) The system according to claim 23, wherein the metal adhesion first layer includes a Ti composition, and wherein the Ti composition has a thickness in a range from about 500Å to about 4,000 Å .

30. (Previously Presented) The system according to claim 23, wherein the metal second layer includes a NiV composition, and wherein the NiV composition has a thickness in a range from about 500Å to about 4,000Å, and wherein the metal third layer has a thickness in a range from about 1,000Å to about 5,000Å.

31. (Previously Presented) The system according to claim 23, wherein the metal third layer includes a NiV composition over the metal second layer, wherein the NiV composition has a thickness in a range from about 1,000Å to about 5,000Å, and wherein the metal second layer has thickness in a range from about 1,000Å to about 5,000Å .

32. (Previously Presented) The system according to claim 23, wherein the metal third layer includes a copper stud over the metal second layer, wherein the copper stud has a thickness in a range from about 5 micrometers to about 15 micrometers, and wherein the metal second layer has a thickness in a range from about 1,000Å to about 5,000Å.

33. (New) A system comprising:  
a substrate comprising an electrical device;  
a metallization pad disposed over the substrate;  
a ball-limiting metallurgy disposed over the metallization pad, the ball-limiting metallurgy comprising:

a metal adhesion first layer disposed above and on the metallization pad;  
a metal second layer of copper disposed above and on the metal adhesion first layer;  
a metal third layer disposed above and on the metal second layer, wherein the metal third layer comprises a copper stud;  
an electrically conductive bump disposed above and on the metal third layer; and  
a flip-chip disposed over the ball-limiting metallurgy.

34. (New) The system according to claim 33, wherein the copper stud has a thickness in a range from about 5 micrometers to about 15 micrometers, and wherein the metal second layer has a thickness in a range from about 1,000Å to about 5,000Å.